

- ***Laser / Plasma / Punch with Automated Material Handling***

**Equipment**

Trumpf L6050 Laser 5KW

**Max Capabilities**

5KW laser processing system, 80" x 240" bed, Integrated Liftmaster Z into STOPA material handling system.

Trumpf L3040 Laser 4KW

Laser processing system, 80" x 160" bed. Integrated Liftmaster Z compact sort with over/under table into STOPA material handling system

Trumpf L3030 Laser 4KW

Laser processing system, 60" x 120" bed. Integrated into STOPA material handling system

Trumpf 2020R Punch

20 Ton Capacity CNC Punch Press with Rotary Ram 50" x 80"

AKS Plasma Table

72" x 144" bed with 400 AMP Hypertherm

- ***Brake***

**Equipment**

Trumpf V2300S

**Max Capabilities**

257 Tons, 14' capacity w/ 6 axis  
back gauge

Trumpf 5320

350 Tons, 14' capacity w/ 6 axis  
back gauge

Trumpf 5085

90 Tons, 9' capacity w/ 6 axis back  
gauge

Cincinnati 135 CBII

135 Tons, 10' CB II w/ CNC back  
gauge

Cincinnati 90 CBII

90 Tons, 6' CB II w/ CNC back  
gauge

Euromac Digibend 200e

20 Ton Horizontal Bender with 2  
Axis CNC controlled.

Ercolina Tube Bender TB050 +

Mild steel tube capacity 2-1/2"  
Pipe capacity 2" Sch. 40  
Square tube capacity 2"  
Maximum CLR 11-7/8"  
Bend to CLR as small as 2D

- ***Miscellaneous Fabrication Equipment***

**SAWS**

Horizontal Band Saw	20" X 30" capacity w/CNC miter cutting & bundling attachment.
Horizontal Band Saw	15" X 25.6" w/CNC miter cutting.
Marvel Vertical Band Saw	2150A-PC3S, 20.25 Cap.
MUBEA HIW 1000	Iron Worker, 100 Ton
Franklin Punch	50 Ton Hydraulic C-Frame Punch, Max hole dia. 1.5 Inches.
Styliner	Marking system
Couth MC2000	Marking system, dot peen marker
Metal Roll	50" X 0.250

**Material Handling**

Overhead Cranes	Max capacity 10 Tons at 24'6"
Docks	TWO Bay indoor docks w/ 5 Ton overhead crane integrated into STOPA system