Manufacturing Equipment Listing

Laser / Plasma / Punch with Automated Material Handling

Equipment	**Max Capabilities**
Trumpf L6050 Laser 5KW	5KW laser processing system, 80" x 240" bed, Integrated Liftmaster Z into STOPA material handling system.
Trumpf L3040 Laser 4KW	Laser processing system, 80" x 160" bed. Integrated Liftmaster Z compact sort with over/under table into STOPA material handling system
Trumpf L3030 Laser 4KW	Laser processing system, 60" x 120" bed. Integrated into STOPA material handling system
Trumpf 2020R Punch	20 Ton Capacity CNC Punch Press with Rotary Ram 50" x 80"
AKS Plasma Table	72" x 144" bed with 400 AMP Hypertherm

Manufacturing Equipment Listing

Brake

Equipment	**Max Capabilities**
Trumpf TruBend V2300S	257 Tons, 14' capacity w/ 6 axis backgauge
Trumpf TruBend 5320	350 Tons, 14' capacity w/ 6 axis backgauge
Trumpf TruBend 5230	260 Tons, 10' capacity w/ 6 axis backgauge
Trumpf TruBend 5085	90 Tons, 9' capacity w/ 6 axis backgauge
Cincinnati 135 CBII	135 Tons, 10' CB II w/ CNC backgauge
Cincinnati 90 CBII	90 Tons, 6' CB II w/ CNC backgauge
Euromac Digibend 200e	20 Ton Horizontal Bender with 2 Axis CNC controlled.
Ercolina Tube Bender TB050 +	Mild steel tube capacity 2-1/2" Pipe capacity 2" Sch. 40 Square tube capacity 2" Maximum CLR 11-7/8" Bend to CLR as small as 2D

Miscellaneous Fabrication Equipment

Manufacturing Equipment Listing

SAWS

Horizontal Band Saw	20" X 30" capacity w/CNC miter cutting & bundling attachment.
Horizontal Band Saw	15" X 25.6" w/CNC miter cutting.
Marvel Vertical Band Saw	2150A-PC3S, 20.25 Cap.
MUBEA HIW 1000	Iron Worker,100 Ton
Franklin Punch	50 Ton Hydraulic C-Frame Punch, Max hole dia.1.5 Inches.
Styliner	Marking system
Couth MC2000	Marking system, dot peen marker
Metal Roll	50" X 0.250

Material Handling

Overhead Cranes	Max capacity 10 Tons at 24'6"
Docks	TWO Bay indoor docks w/ 5 Ton overhead crane integrated into STOPA system